



THIS KIT CONTAINS
THE FOLLOWING
INNOVATIVE PRODUCTS
FOR THE RENEWAL
OF POLYCARBONATE
HEADLIGHTS

MIXING CUP
300 ML

トレカット 貼り付け面
Apply Tolecut to this side
Tolecard
トレカード
KOVAX

TOLECUT
STICK-ON SHEETS
K1500 – K3000
+ TOLECARD

CATALYST
125 G



CLEAR COAT
125 G

SUPER ASSILEX
SUPER TACK SHEETS
K600 – K1200
+ HAND PAD M

MAXFILM
SUPER TACK DISCS
P180 | P240 | P320 | P400

SPATULA



| ART NO. | DESCRIPTION | QUANTITY |
|----------|--|----------|
| 999-8812 | SPOT ON 2.0 KIT | |
| 852-1551 | CLEAR COAT 125 G | 1 |
| 852-1552 | CATALYST 125 G | 1 |
| 858-8230 | HITEX 4000 | 2 |
| 858-5690 | SPATULA | 1 |
| 858-5810 | MIXING CUP 300 ML | 1 |
| 191-1508 | SUPER ASSILEX SUPER TACK SHEETS - SKY K600 | 2 |
| 191-1509 | SUPER ASSILEX SUPER TACK SHEETS - LEMON K800 | 2 |
| 191-1510 | SUPER ASSILEX SUPER TACK SHEETS - ORANGE K1200 | 2 |
| 971-0025 | SUPER ASSILEX SUPER TACK HAND PAD M | 1 |
| 523-0180 | MAXFILM SUPER TACK DISCS 152 MM 15H - P180 | 2 |
| 523-0240 | MAXFILM SUPER TACK DISCS 152 MM 15H - P240 | 2 |
| 523-0320 | MAXFILM SUPER TACK DISCS 152 MM 15H - P320 | 2 |
| 523-0400 | MAXFILM SUPER TACK DISCS 152 MM 15H - P400 | 2 |
| 191-1513 | TOLECUT STICK-ON SHEETS PINK - K1500 | 2 |
| 191-1512 | TOLECUT STICK-ON SHEETS GREEN - K2000 | 2 |
| 191-1511 | TOLECUT STICK-ON SHEETS BLACK - K3000 | 2 |
| 971-0048 | TOLECARD 66 X 110 MM | 1 |



Spot On 2.0

Technical Manual

COMPLETE KIT FOR THE TREATMENT
AND RENEWAL OF POLYCARBONATE
HEADLIGHTS



- ✓ Optimal Protection due to New Clear Coat Layer
- ✓ Easy & Quick System
- ✓ Large Cost Savings



1 SANDING

SCRATCHES, OXIDATION
& YELLOWING

MAXFILM SUPER ASSILEX

2 PREPARATION & APPLICATION

SPOT ON CLEAR COAT & CATALYST

3 DRYING

4 FINISHING

TOLECUT
(IF NECESSARY)

- 1 **MAXFILM**
P180 | P240 | P320 | P400
- 2 **SUPER ASSILEX**
K600 | K800 | K1200

- 1 **MAXFILM**
P320 & P400
- 2 **SUPER ASSILEX**
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- 1 **MAXFILM**
P320 & P400
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APPLICATION RECOMMENDATION:
Depending on the depth of the scratches or the extent of yellowing/oxidation the right grit for the first sanding step is chosen. Starting from grit P400 it is recommended to sand in combination with an interface pad.

Clean the surface after each sanding step with a water based degreaser in combination with the Hitex 4000 cleaning tissue.

⚠ ATTENTION
It is very important to completely remove the old protection layer of the headlights.

🧴 MIXING RATIO FOR THE COATING 1:1
Spot On clear coat: 1
Spot On catalyst: 1

- Mix well
- Filter before the application (125 µm filter)

Pot-life: 5 min. at 20°C

🔫 APPLICATION
• 1 complete run. The surface must be thoroughly wetted. Do not fade out.

APPLICATION RECOMMENDATION: It is important to filter the coating with a 125 µm filter before the application. Subsequently apply this new protection layer by using a spray gun to fully cover the surface.

IMPORTANT: The dry layer thickness should be 30 µm.

⚠ ATTENTION
Close the container immediately after usage. The product is sensitive to moisture. If the liquid has a cloudy appearance because of the moisture, it is not recommended to use.

STORAGE: Store in a cool, dry place. Can be stored for 12 months in its unopened original containers, starting from the production date. The production date can be found on the top of the tins.

🌬 AIR DRYING
At 20 degrees,
50-60% relative air humidity

- Dust-dry: 15 minutes
- Touch-dry: 40 minutes
- Cured: 48 hours

DRYING: No warmth is needed to dry the coating, it dries by air. Do not wet the surface during this process.

⚠ ATTENTION
Do not heat the product! Nor in the spray booth, nor with IR lamps.

APPLICATION RECOMMENDATION:
After drying imperfections might be present in the new coating layer. Those can easily be removed with Tolecut.

Depending on the size of the imperfection the right grit is chosen. It is important that all subsequent grits are used to refine the sanding scratches.

Polish the sanded surface with K2in1 rubbing polish compound in combination with the yellow and black hexagon foam pads.



MINI SPRAY GUN FOR SPOT REPAIR: NOZZLE Ø 1.0 - 1.2 AT 1.5 BAR.
HVLP SPRAY GUN: NOZZLE Ø 1.0 AT 1.2 BAR.
GRAVITY SPRAY GUN, HIGH TRANSFER: NOZZLE Ø 1.0 - 1.3 AT 2.5 BAR.